

Date: Friday, 23/01/2009 7:23:50 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45162	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251231
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42702	Material : N/A
Written By :	Due Date : 30/01/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASINGIssue P/O: 8034 to Eagle Copters"Assembly of D212-725-1-231 with Dart IPP D212-725-1-231" *u*

Send a copy of this IPP

09.01.23

2.0	D2127251231	Stiffener Angle
-----	-------------	-----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 STIFFENER ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-231 STIFFENER ANGLE _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-231 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:50 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45162

Part Number: D2127251231

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:23:50 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 45162		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251231
This Issue	: 23/01/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42702	Material	: N/A
Written By	:	Due Date	: 30/01/2009 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 80234 to Eagle Copters

"Assembly of D212-725-1-231 with Dart IPP D212-725-1-231"

Send a copy of this IPP

h 09-01-23

2.0	D2127251231	Stiffener Angle
-----	-------------	-----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

STIFFENER ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-231 STIFFENER ANGLE 46321

Attach serviceable tags

[Signature]

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-231 REV. 5

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:50 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45162

Part Number: D2127251231

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/04

Job Completion



MF
09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.69**Discrepancy:

Fabricate D212-725-1-231, Stiffener Angle for Dart Aerospace.

Resolution:

D212-725-1-231, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81, Fig. 28. Material 2024T3511 0.130, Batch No. 0548.

1.69 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

Squawk: 1.70Discrepancy:

Fabricate D212-725-1-233, Stiffener Angle for Dart Aerospace.

Resolution:

D212-725-1-233, Stiffener Angle fabricated IAW D212-725-1 Dwg Pg. 81, Fig. 28. Material 2024T3511 0.130, Batch No. 0548

1.70 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

Squawk: 1.71Discrepancy:

Fabricate D212-725-1-929, Throttle Rod Housing Assembly for Dart Aerospace.

Resolution:

Fabricated D212-725-1-929, Throttle Rod Housing Assembly IAW D22-725-1 Dwg Pg 47, 48 and 49. Material SMLS CD 304/L A269 1-1/2 OD .035 WA PO 07-003283, 301 1/4 H .032 PO 05-004028, and P/N204-060-767-001 LT 08-015084

1.71 Work Done By: Colin Gould*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Alvin Werner on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****